

Garant
Through hole machine tap, TiN, MF: M15X1,25

Order data

| | |
|--------------|-----------------|
| Order number | 130005 M15X1,25 |
| GTIN | 4062406004750 |
| Item class | 10N |

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Technical description

| | |
|------------------|------------|
| Thread Ø | 15 mm |
| Tool material | HSS E |
| Overall length L | 110 mm |
| Thread pitch | 1.25 mm |
| Thread depth | 45 mm |
| Standard | DIN 376 |
| Tolerance class | ISO 1 4H |
| Tolerance class | ISO 1X 4HX |
| Tolerance class | ISO 2 6H |
| Tolerance class | ISO 2X 6HX |
| Tolerance class | 6H +0.05 |
| Tolerance class | ISO 3 6G |
| Tolerance class | ISO 3X 6GX |

| | |
|----------------------------------|--|
| Tolerance class | 7H |
| Tolerance class | 7HX |
| Tolerance class | 7G |
| Tolerance class | 7GX |
| Tolerance class | 6H +0.10 |
| Tolerance class | 6H +0.20 |
| Shank $\varnothing D_s$ | 12 mm |
| Number of cutting edges Z | 3 |
| Tapping hole \varnothing | 13.75 mm |
| Shank square \square | 9 mm |
| Number of clamping slots | 3 |
| Thread type | M |
| Thread size | M15x1.25 |
| Coating | TiN |
| Flank angle | 60 degrees |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3xD for through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |