

Garant
Left-hand thread through hole machine tap, uncoated, MF: M52X0,75

Order data

Order number	130001 M52X0,75
GTIN	4062406003715
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 250 mm

Shank $\varnothing D_s$: 40 mm

Shank square \square : 32 mm

Tapping hole \varnothing : 51.25 mm

Technical description

Thread pitch	0.75 mm
Shank $\varnothing D_s$	40 mm
Number of cutting edges Z	4
Shank square \square	32 mm
Thread \varnothing	52 mm
Tool material	HSS E

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tolerance class	6H +0.20
Number of clamping slots	4
Thread depth	156 mm
Standard	DIN 376
Overall length L	250 mm
Tapping hole Ø	51.25 mm
Thread type	MF-LH
Thread size	M52×0.75
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap