

**Garant**
**Through hole machine tap, TiN, MF: M32X0,35**

**Order data**

|              |                 |
|--------------|-----------------|
| Order number | 130005 M32X0,35 |
| GTIN         | 4062406006044   |
| Item class   | 10N             |

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

**Technical description**

|                                       |            |
|---------------------------------------|------------|
| Number of cutting edges Z             | 4          |
| Number of clamping slots              | 4          |
| Standard                              | DIN 376    |
| Shank square <input type="checkbox"/> | 20 mm      |
| Tool material                         | HSS E      |
| Tolerance class                       | ISO 1 4H   |
| Tolerance class                       | ISO 1X 4HX |
| Tolerance class                       | ISO 2 6H   |
| Tolerance class                       | ISO 2X 6HX |
| Tolerance class                       | 6H +0.05   |
| Tolerance class                       | ISO 3 6G   |
| Tolerance class                       | ISO 3X 6GX |
| Tolerance class                       | 7H         |

|                                  |  |
|----------------------------------|--|
| Tolerance class                  | 7HX                                    |
| Tolerance class                  | 7G                                     |
| Tolerance class                  | 7GX                                    |
| Tolerance class                  | 6H +0.10                               |
| Tolerance class                  | 6H +0.20                               |
| Overall length L                 | 180 mm                                 |
| Thread Ø                         | 32 mm                                  |
| Tapping hole Ø                   | 31.65 mm                               |
| Shank Ø D <sub>s</sub>           | 25 mm                                  |
| Thread depth                     | 96 mm                                  |
| Thread pitch                     | 0.35 mm                                |
| Thread type                      | M                                      |
| Thread size                      | M32×0.35                               |
| Coating                          | TiN                                    |
| Flank angle                      | 60 degrees                             |
| Thread standard                  | DIN 13                                 |
| Taper lead form                  | B                                      |
| Shank                            | Plain shank with h9                    |
| Through-coolant                  | no                                     |
| Application for type of drilling | up to 3×D for through holes            |
| Cutting direction                | right-hand                             |
| Type of threading tool           | Machine tap for conventional machining |
| Colour ring                      | without                                |
| Type of product                  | Tap                                    |