

**Garant****Left-hand thread through hole machine tap, TiN, MF: M12X1,75****Order data**

Order number	130006 M12X1,75
GTIN	4062406008123
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: M-LH  
Tool material: HSS E  
Standard: DIN 376  
Tolerance class: ISO 1 4H  
Tolerance class: ISO 1X 4HX  
Tolerance class: ISO 2 6H  
Thread pitch: 1.75 mm  
Overall length L: 110 mm  
Shank  $\varnothing D_s$ : 9 mm  
Shank square  $\square$ : 7 mm  
Tapping hole  $\varnothing$ : 10.25 mm

**Technical description**

Standard	DIN 376
Number of cutting edges Z	3
Shank $\varnothing D_s$	9 mm
Tapping hole $\varnothing$	10.25 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX

Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	110 mm
Thread Ø	12 mm
Thread pitch	1.75 mm
Number of clamping slots	3
Tool material	HSS E
Shank square □	7 mm
Thread depth	36 mm
Thread type	M-LH
Thread size	M12×1.75
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap