

**Garant**
**Left-hand thread through hole machine tap, TiN, MF: M18X1,25**

**Order data**

Order number	130006 M18X1,25
GTIN	4062406008550
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 125 mm

Shank  $\varnothing$  D<sub>s</sub>: 14 mm

Shank square □: 11 mm

Tapping hole  $\varnothing$ : 16.75 mm

**Technical description**

Number of clamping slots	3
Standard	DIN 376
Thread pitch	1.25 mm
Tapping hole $\varnothing$	16.75 mm
Thread depth	54 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	125 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	14 mm
Thread $\varnothing$	18 mm
Tool material	HSS E
Shank square $\square$	11 mm
Thread type	MF-LH
Thread size	M18x1.25
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap