

Garant**Left-hand thread through hole machine tap, TiN, MF: M10X1****Order data**

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| Order number | 130006 M10X1 |
| GTIN | 4062406007973 |
| Item class | 10N |

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: MF-LH
Tool material: HSS E
Standard: DIN 371
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 1 mm
Overall length L: 100 mm
Shank \varnothing D_s: 10 mm
Shank square \square : 8 mm
Tapping hole \varnothing : 9 mm

Technical description

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| Thread depth | 30 mm |
| Tapping hole \varnothing | 9 mm |
| Standard | DIN 371 |
| Thread pitch | 1 mm |
| Shank square \square | 8 mm |
| Tolerance class | ISO 1 4H |

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| Tolerance class | ISO 1X 4HX |
| Tolerance class | ISO 2 6H |
| Tolerance class | ISO 2X 6HX |
| Tolerance class | 6H +0.05 |
| Tolerance class | 6H +0.20 |
| Tolerance class | ISO 3 6G |
| Tolerance class | ISO 3X 6GX |
| Tolerance class | 7H |
| Tolerance class | 7HX |
| Tolerance class | 7G |
| Tolerance class | 7GX |
| Tolerance class | 6H +0.10 |
| Shank $\varnothing D_s$ | 10 mm |
| Tool material | HSS E |
| Overall length L | 100 mm |
| Thread \varnothing | 10 mm |
| Number of cutting edges Z | 3 |
| Number of clamping slots | 3 |
| Thread type | MF-LH |
| Thread size | M10×1 |
| Coating | TiN |
| Flank angle | 60° |
| Thread standard | DIN 13 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |

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|-----------------|---------|
| Colour ring | without |
| Type of product | Tap |