

Garant**Left-hand thread through hole machine tap, TiN, MF: M29X1****Order data**

Order number	130006 M29X1
GTIN	4062406009441
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 180 mm

Shank \varnothing D_s: 22 mm

Shank square □: 18 mm

Tapping hole \varnothing : 28 mm**Technical description**

Standard	DIN 376
Overall length L	180 mm
Thread pitch	1 mm
Tapping hole \varnothing	28 mm
Number of cutting edges Z	4
Thread \varnothing	29 mm

Tool material	HSS E
Shank $\varnothing D_s$	22 mm
Thread depth	87 mm
Number of clamping slots	4
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Shank square \square	18 mm
Thread type	MF-LH
Thread size	M29 \times 1
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3 \times D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap