

Garant**Left-hand thread through hole machine tap, TiN, MF: M27X1,25****Order data**

Order number	130006 M27X1,25
GTIN	4062406009274
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 160 mm

Shank \varnothing D_s: 20 mm

Shank square □: 16 mm

Tapping hole \varnothing : 25.75 mm**Technical description**

Standard	DIN 376
Shank square □	16 mm
Thread depth	81 mm
Number of cutting edges Z	4
Number of clamping slots	4
Tool material	HSS E

Shank $\varnothing D_s$	20 mm
Thread pitch	1.25 mm
Overall length L	160 mm
Thread \varnothing	27 mm
Tapping hole \varnothing	25.75 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread type	MF-LH
Thread size	M27×1.25
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap