

**Garant****Spiral flute machine tap, uncoated, MF: M18X1****Order data**

Order number	130010 M18X1
GTIN	4062406012120
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

Shank  $\varnothing$  D<sub>s</sub>: 14 mm

Shank square  $\square$ : 11 mm

Tapping hole  $\varnothing$ : 17 mm

**Technical description**

Standard	DIN 376
Thread depth	45 mm
Tapping hole $\varnothing$	17 mm
Shank square $\square$	11 mm
Number of cutting edges Z	3
Number of clamping slots	3

Thread Ø	18 mm
Thread pitch	1 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	125 mm
Tool material	HSS E
Shank Ø D <sub>s</sub>	14 mm
Thread type	M
Thread size	M18×1
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap