

**Garant****Left-hand thread blind hole machine tap, uncoated, MF: M12X1,25****Order data**

Order number	130011 M12X1,25
GTIN	4062406015282
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 110 mm

Shank  $\varnothing$  D<sub>s</sub>: 9 mm

Shank square  $\square$ : 7 mm

Tapping hole  $\varnothing$ : 10.75 mm

**Technical description**

Overall length L	110 mm
Shank square $\square$	7 mm
Standard	DIN 376
Tapping hole $\varnothing$	10.75 mm
Number of clamping slots	2
Thread depth	30 mm

Thread pitch	1.25 mm
Number of cutting edges Z	2
Thread Ø	12 mm
Shank Ø D <sub>s</sub>	9 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tool material	HSS E
Thread type	MF-LH
Thread size	M12×1.25
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap