

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M2,2X0,35****Order data**

Order number	130011 M2,2X0,35
GTIN	4062406014728
Item class	10N

Description**Note:**

Delivery time: 91 calendar days
Minimum order quantity: 25 pcs.
Special / custom-made product - return not possible
Thread type: MF-LH
Tool material: HSS E
Standard: DIN 371
Tolerance class: ISO 1 4H
Tolerance class: ISO 1X 4HX
Tolerance class: ISO 2 6H
Thread pitch: 0.35 mm
Overall length L: 45 mm
Shank \varnothing D_s: 2.8 mm
Shank square □: 2.1 mm
Tapping hole \varnothing : 1.85 mm

Technical description

Thread \varnothing	2.2 mm
Number of cutting edges Z	3
Thread pitch	0.35 mm
Number of clamping slots	3
Tool material	HSS E
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tapping hole Ø	1.85 mm
Overall length L	45 mm
Standard	DIN 371
Shank square □	2.1 mm
Shank Ø D _s	2.8 mm
Thread depth	5.5 mm
Thread type	MF-LH
Thread size	M2.2×0.35
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap