

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M8X1,25****Order data**

Order number	130011 M8X1,25
GTIN	4062406015060
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: M-LH

Tool material: HSS E

Standard: DIN 371

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 90 mm

Shank \varnothing D_s: 8 mmShank square \square : 6.2 mmTapping hole \varnothing : 6.75 mm**Technical description**

Overall length L	90 mm
Number of clamping slots	3
Thread depth	20 mm
Tapping hole \varnothing	6.75 mm
Shank square \square	6.2 mm
Standard	DIN 371

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread Ø	8 mm
Number of cutting edges Z	3
Shank Ø D _s	8 mm
Tool material	HSS E
Thread pitch	1.25 mm
Thread type	M-LH
Thread size	M8×1.25
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap