

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M30X0,35****Order data**

Order number	130011 M30X0,35
GTIN	4062406016654
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.35 mm

Overall length L: 180 mm

Shank $\varnothing D_s$: 22 mmShank square \square : 18 mmTapping hole \varnothing : 29.65 mm**Technical description**

Thread pitch	0.35 mm
Overall length L	180 mm
Thread depth	75 mm
Shank square \square	18 mm
Shank $\varnothing D_s$	22 mm
Thread \varnothing	30 mm

Tool material	HSS E
Number of cutting edges Z	3
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Number of clamping slots	3
Standard	DIN 376
Tapping hole Ø	29.65 mm
Thread type	MF-LH
Thread size	M30×0.35
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap