

**Garant**
**Left-hand thread blind hole machine tap, TiN, MF: M15X1,25**

**Order data**

Order number	130016 M15X1,25
GTIN	4062406022693
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.25 mm

Overall length L: 110 mm

Shank  $\varnothing$  D<sub>s</sub>: 12 mm

Shank square  $\square$ : 9 mm

Tapping hole  $\varnothing$ : 13.75 mm

**Technical description**

Tapping hole $\varnothing$	13.75 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	110 mm
Shank $\varnothing D_s$	12 mm
Thread depth	37.5 mm
Number of cutting edges Z	3
Standard	DIN 376
Shank square $\square$	9 mm
Tool material	HSS E
Number of clamping slots	3
Thread pitch	1.25 mm
Thread $\varnothing$	15 mm
Thread type	MF-LH
Thread size	M15×1.25
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap