

**Garant****Left-hand thread blind hole machine tap, TiN, MF: M18X2****Order data**

Order number	130016 M18X2
GTIN	4062406022969
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: MF-LH  
Tool material: HSS E  
Standard: DIN 376  
Tolerance class: ISO 1 4H  
Tolerance class: ISO 1X 4HX  
Tolerance class: ISO 2 6H  
Thread pitch: 2 mm  
Overall length L: 125 mm  
Shank  $\varnothing D_s$ : 14 mm  
Shank square  $\square$ : 11 mm  
Tapping hole  $\varnothing$ : 16 mm

**Technical description**

Thread depth	45 mm
Shank square $\square$	11 mm
Tapping hole $\varnothing$	16 mm
Tool material	HSS E
Thread pitch	2 mm
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Number of cutting edges Z	3
Number of clamping slots	3
Standard	DIN 376
Shank $\varnothing D_s$	14 mm
Thread $\varnothing$	18 mm
Overall length L	125 mm
Thread type	MF-LH
Thread size	M18x2
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap