

Garant**Left-hand thread blind hole machine tap, uncoated, MF: M42X0,75****Order data**

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|--------------|-----------------|
| Order number | 130011 M42X0,75 |
| GTIN | 4062406017576 |
| Item class | 10N |

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 0.75 mm

Overall length L: 200 mm

Shank \varnothing D_s: 32 mm

Shank square \square : 24 mm

Tapping hole \varnothing : 41.25 mm

Technical description

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|--------------------------|------------|
| Number of clamping slots | 4 |
| Thread depth | 105 mm |
| Thread pitch | 0.75 mm |
| Tolerance class | ISO 1 4H |
| Tolerance class | ISO 1X 4HX |
| Tolerance class | ISO 2 6H |

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| Tolerance class | ISO 2X 6HX |
| Tolerance class | 6H +0.05 |
| Tolerance class | 6H +0.20 |
| Tolerance class | ISO 3 6G |
| Tolerance class | ISO 3X 6GX |
| Tolerance class | 7H |
| Tolerance class | 7HX |
| Tolerance class | 7G |
| Tolerance class | 7GX |
| Tolerance class | 6H +0.10 |
| Tapping hole Ø | 41.25 mm |
| Overall length L | 200 mm |
| Shank square □ | 24 mm |
| Shank Ø D _s | 32 mm |
| Number of cutting edges Z | 4 |
| Thread Ø | 42 mm |
| Tool material | HSS E |
| Standard | DIN 376 |
| Thread type | MF-LH |
| Thread size | M42×0.75 |
| Coating | uncoated |
| Flank angle | 60° |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |

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|-----------------|---------|
| Colour ring | without |
| Type of product | Tap |