

**Garant**
**Left-hand thread blind hole machine tap, TiN, MF: M18X0,75**

**Order data**

Order number	130016 M18X0,75
GTIN	4062406022914
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: MF-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 0.75 mm  
 Overall length L: 125 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 14 mm  
 Shank square □: 11 mm  
 Tapping hole  $\varnothing$ : 17.25 mm

**Technical description**

Number of clamping slots	3
Thread pitch	0.75 mm
Overall length L	125 mm
Shank square □	11 mm
Thread depth	45 mm
Number of cutting edges Z	3

Shank $\varnothing D_s$	14 mm
Tool material	HSS E
Thread $\varnothing$	18 mm
Tapping hole $\varnothing$	17.25 mm
Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread type	MF-LH
Thread size	M18x0.75
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap