

**Garant****Machine tap for through holes and blind holes, uncoated, MF: M85X2****Order data**

Order number	130020 M85X2
GTIN	4062406026615
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 160 mm

Shank  $\varnothing D_s$ : 50 mmShank square  $\square$ : 39 mmTapping hole  $\varnothing$ : 83 mm**Technical description**

Number of clamping slots	8
Shank square $\square$	39 mm
Thread pitch	2 mm
Tapping hole $\varnothing$	83 mm
Tool material	HSS
Tolerance class	ISO 1 4H

Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Overall length L	160 mm
Shank $\varnothing D_s$	50 mm
Thread depth	127.5 mm
Number of cutting edges Z	8
Thread $\varnothing$	85 mm
Standard	DIN 2184
Thread type	M
Thread size	M85x2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for through holes
Application for type of drilling	up to 1.5xD for blind holes
Cutting direction	right-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap