

**Garant****Left-hand thread through hole and blind hole machine tap, uncoated, MF: M95X1****Order data**

Order number	130021 M95X1
GTIN	4062406029098
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 180 mm

Shank  $\varnothing$  D<sub>s</sub>: 56 mm

Shank square  $\square$ : 44 mm

Tapping hole  $\varnothing$ : 94 mm

**Technical description**

Thread depth	142.5 mm
Shank square $\square$	44 mm
Standard	DIN 2184
Number of cutting edges Z	10
Thread $\varnothing$	95 mm

Number of clamping slots	10
Tapping hole Ø	94 mm
Overall length L	180 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Shank Ø D <sub>s</sub>	56 mm
Tool material	HSS
Thread pitch	1 mm
Thread type	MF-LH
Thread size	M95×1
Coating	uncoated
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Application for type of drilling	up to 1.5×D for blind holes

Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap