

**Garant**
**Left-hand thread through hole and blind hole machine tap, TiN, MF: M55X3**

**Order data**

Order number	130026 M55X3
GTIN	4062406032067
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 3 mm

Overall length L: 140 mm

Shank  $\varnothing D_s$ : 40 mm

Shank square  $\square$ : 32 mm

Tapping hole  $\varnothing$ : 52 mm

**Technical description**

Tapping hole $\varnothing$	52 mm
Thread $\varnothing$	55 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Tool material	HSS
Thread pitch	3 mm
Number of cutting edges Z	6
Overall length L	140 mm
Thread depth	82.5 mm
Shank $\varnothing D_s$	40 mm
Standard	DIN 2184
Number of clamping slots	6
Shank square $\square$	32 mm
Thread type	MF-LH
Thread size	M55x3
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for through holes
Application for type of drilling	up to 1.5xD for blind holes
Cutting direction	left-hand

Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap