

Garant**Left-hand thread through hole and blind hole machine tap, TiN, MF:
M118X1,5****Order data**

Order number	130026 M118X1,5
GTIN	4062406034108
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: MF-LH

Tool material: HSS

Standard: DIN 2184

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1.5 mm

Overall length L: 180 mm

Shank Ø D_s: 56 mm

Shank square □: 44 mm

Tapping hole Ø: 116.5 mm

Technical description

Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.20

Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.05
Tolerance class	6H +0.10
Tapping hole Ø	116.5 mm
Number of clamping slots	12
Thread pitch	1.5 mm
Standard	DIN 2184
Thread Ø	118 mm
Shank square □	44 mm
Shank Ø D _s	56 mm
Tool material	HSS
Number of cutting edges Z	12
Overall length L	180 mm
Thread depth	177 mm
Thread type	MF-LH
Thread size	M118×1.5
Coating	TiN
Flank angle	60 °
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for through holes
Application for type of drilling	up to 1.5×D for blind holes

Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap