

Garant**Spiral flute machine tap, TiN, MF: M17X1****Order data**

Order number	130015 M17X1
GTIN	4062406019242
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

Shank $\varnothing D_s$: 14 mmShank square \square : 11 mmTapping hole \varnothing : 16 mm**Technical description**

Number of cutting edges Z	3
Thread pitch	1 mm
Shank $\varnothing D_s$	14 mm
Number of clamping slots	3
Tapping hole \varnothing	16 mm
Shank square \square	11 mm

Overall length L	125 mm
Standard	DIN 376
Thread Ø	17 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread depth	42.5 mm
Tool material	HSS E
Thread type	M
Thread size	M17×1
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap