

**Garant**
**Spiral flute machine tap, TiN, MF: M10X1**

**Order data**

Order number	130015 M10X1
GTIN	4062406018757
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 3 pcs.  
 Special / custom-made product - return not possible  
 Thread type: M  
 Tool material: HSS E  
 Standard: DIN 371  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 1 mm  
 Overall length L: 100 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 10 mm  
 Shank square □: 8 mm  
 Tapping hole  $\varnothing$ : 9 mm

**Technical description**

Thread depth	25 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05

Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tool material	HSS E
Shank square $\square$	8 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	10 mm
Number of clamping slots	3
Overall length L	100 mm
Thread $\varnothing$	10 mm
Tapping hole $\varnothing$	9 mm
Thread pitch	1 mm
Standard	DIN 371
Thread type	M
Thread size	M10×1
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap