

**Garant****Spiral flute machine tap, TiN, MF: M15X1****Order data**

Order number	130015 M15X1
GTIN	4062406019099
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 110 mm

Shank  $\varnothing$  D<sub>s</sub>: 12 mmShank square  $\square$ : 9 mmTapping hole  $\varnothing$ : 14 mm**Technical description**

Standard	DIN 376
Tapping hole $\varnothing$	14 mm
Thread pitch	1 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H

Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Number of clamping slots	3
Overall length L	110 mm
Number of cutting edges Z	3
Shank $\varnothing D_s$	12 mm
Thread depth	37.5 mm
Thread $\varnothing$	15 mm
Shank square $\square$	9 mm
Tool material	HSS E
Thread type	M
Thread size	M15×1
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap