

Garant
Spiral flute machine tap, TiN, MF: M18X1

Order data

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|--------------|---------------|
| Order number | 130015 M18X1 |
| GTIN | 4062406019327 |
| Item class | 10N |

Description
Note:

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: M

Tool material: HSS E

Standard: DIN 376

Tolerance class: ISO 1 4H

Tolerance class: ISO 1X 4HX

Tolerance class: ISO 2 6H

Thread pitch: 1 mm

Overall length L: 125 mm

Shank \varnothing D_s: 14 mm

Shank square □: 11 mm

Tapping hole \varnothing : 17 mm

Technical description

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|---------------------------|------------|
| Number of cutting edges Z | 3 |
| Tolerance class | ISO 1 4H |
| Tolerance class | ISO 1X 4HX |
| Tolerance class | ISO 2 6H |
| Tolerance class | ISO 2X 6HX |
| Tolerance class | 6H +0.05 |

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|----------------------------------|--|
| Tolerance class | 6H +0.20 |
| Tolerance class | ISO 3 6G |
| Tolerance class | ISO 3X 6GX |
| Tolerance class | 7H |
| Tolerance class | 7HX |
| Tolerance class | 7G |
| Tolerance class | 7GX |
| Tolerance class | 6H +0.10 |
| Tapping hole Ø | 17 mm |
| Thread Ø | 18 mm |
| Overall length L | 125 mm |
| Tool material | HSS E |
| Shank Ø D _s | 14 mm |
| Thread depth | 45 mm |
| Number of clamping slots | 3 |
| Standard | DIN 376 |
| Thread pitch | 1 mm |
| Shank square □ | 11 mm |
| Thread type | M |
| Thread size | M18×1 |
| Coating | TiN |
| Flank angle | 60° |
| Thread standard | DIN 13 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 2×D for blind holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |

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|-----------------|---------|
| Colour ring | without |
| Type of product | Tap |