

**Garant**
**Spiral flute machine tap, TiN, MF: M36X4**

**Order data**

Order number	130015 M36X4
GTIN	4062406020811
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: M  
 Tool material: HSS E  
 Standard: DIN 376  
 Tolerance class: ISO 1 4H  
 Tolerance class: ISO 1X 4HX  
 Tolerance class: ISO 2 6H  
 Thread pitch: 4 mm  
 Overall length L: 200 mm  
 Shank  $\varnothing$  D<sub>s</sub>: 28 mm  
 Shank square □: 22 mm  
 Tapping hole  $\varnothing$ : 32 mm

**Technical description**

Thread pitch	4 mm
Number of clamping slots	4
Overall length L	200 mm
Standard	DIN 376
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX

Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Tapping hole $\varnothing$	32 mm
Shank square $\square$	22 mm
Thread $\varnothing$	36 mm
Shank $\varnothing D_s$	28 mm
Number of cutting edges Z	4
Tool material	HSS E
Thread depth	90 mm
Thread type	M
Thread size	M36x4
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2xD for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap