

Garant
Spiral flute machine tap, TiN, MF: M9X1

Order data

Order number	130015 M9X1
GTIN	4062406018702
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: M
 Tool material: HSS E
 Standard: DIN 371
 Tolerance class: ISO 1 4H
 Tolerance class: ISO 1X 4HX
 Tolerance class: ISO 2 6H
 Thread pitch: 1 mm
 Overall length L: 90 mm
 Shank $\varnothing D_s$: 9 mm
 Shank square \square : 7 mm
 Tapping hole \varnothing : 8 mm

Technical description

Thread \varnothing	9 mm
Standard	DIN 371
Thread depth	22.5 mm
Shank $\varnothing D_s$	9 mm
Tapping hole \varnothing	8 mm
Number of cutting edges Z	3

Shank square □	7 mm
Thread pitch	1 mm
Number of clamping slots	3
Overall length L	90 mm
Tool material	HSS E
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Thread type	M
Thread size	M9×1
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap