

**Garant****Left-hand thread blind hole machine tap, TiN, MF: M10X0,75****Order data**

Order number	130016 M10X0,75
GTIN	4062406022334
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 3 pcs.  
Special / custom-made product - return not possible  
Thread type: MF-LH  
Tool material: HSS E  
Standard: DIN 371  
Tolerance class: ISO 1 4H  
Tolerance class: ISO 1X 4HX  
Tolerance class: ISO 2 6H  
Thread pitch: 0.75 mm  
Overall length L: 100 mm  
Shank  $\varnothing$  D<sub>s</sub>: 10 mm  
Shank square □: 8 mm  
Tapping hole  $\varnothing$ : 9.25 mm

**Technical description**

Number of cutting edges Z	3
Standard	DIN 371
Thread pitch	0.75 mm
Number of clamping slots	3
Thread depth	25 mm
Tapping hole $\varnothing$	9.25 mm

Tool material	HSS E
Shank $\varnothing D_s$	10 mm
Shank square $\square$	8 mm
Thread $\varnothing$	10 mm
Tolerance class	ISO 1 4H
Tolerance class	ISO 1X 4HX
Tolerance class	ISO 2 6H
Tolerance class	ISO 2X 6HX
Tolerance class	6H +0.05
Tolerance class	6H +0.20
Tolerance class	ISO 3 6G
Tolerance class	ISO 3X 6GX
Tolerance class	7H
Tolerance class	7HX
Tolerance class	7G
Tolerance class	7GX
Tolerance class	6H +0.10
Overall length L	100 mm
Thread type	MF-LH
Thread size	M10 $\times$ 0.75
Coating	TiN
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2 $\times$ D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining

Colour ring	without
Type of product	Tap