

Garant**Left-hand thread through hole machine tap, uncoated, Type: 3/4-14****Order data**

Order number	130031 3/4-14
GTIN	4062406037420
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 14
Thread \varnothing : 19.05 mm
Overall length L: 125 mm
Shank \varnothing D_s: 14 mm
Shank square \square : 11 mm
Tapping hole \varnothing : 17.4 mm

Technical description

Number of clamping slots	3
Thread depth	38.1 mm
Shank square \square	11 mm
Tool material	HSS E
Thread \varnothing	19.05 mm
Tapping hole \varnothing	17.4 mm
Thread pitch	1.814 mm
Threads per inch	14

Standard	DIN 376
Number of cutting edges Z	3
Shank $\varnothing D_s$	14 mm
Overall length L	125 mm
Thread type	UNS-LH
Thread size	3/4-14 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap