

Garant**Left-hand thread through hole machine tap, uncoated, Type: 1-10****Order data**

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|--------------|---------------|
| Order number | 130031 1-10 |
| GTIN | 4062406037673 |
| Item class | 10N |

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 10
Thread \varnothing : 25.4 mm
Overall length L: 160 mm
Shank \varnothing D_s: 20 mm
Shank square \square : 16 mm
Tapping hole \varnothing : 23 mm

Technical description

| | |
|----------------------------|---------|
| Tapping hole \varnothing | 23 mm |
| Overall length L | 160 mm |
| Tool material | HSS E |
| Thread depth | 76.2 mm |
| Standard | DIN 376 |
| Thread pitch | 2.54 mm |
| Thread \varnothing | 25.4 mm |

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|----------------------------------|--|
| Shank square \square | 16 mm |
| Number of cutting edges Z | 4 |
| Shank $\varnothing D_s$ | 20 mm |
| Threads per inch | 10 |
| Number of clamping slots | 4 |
| Thread type | UNS-LH |
| Thread size | 1-10 UNS LH |
| Coating | uncoated |
| Flank angle | 60° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | B |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 3×D for through holes |
| Cutting direction | left-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |