

**Garant****Through hole machine tap, uncoated, Type: 1/4-28****Order data**

Order number	130030 1/4-28
GTIN	4062406034573
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 3 pcs.  
Special / custom-made product - return not possible  
Thread type: UNF  
Tool material: HSS E  
Standard: DIN 371  
Threads per inch: 28  
Thread  $\varnothing$ : 6.35 mm  
Overall length L: 80 mm  
Shank  $\varnothing$  D<sub>s</sub>: 7 mm  
Shank square  $\square$ : 5.5 mm  
Tapping hole  $\varnothing$ : 5.5 mm

**Technical description**

Number of cutting edges Z	3
Thread $\varnothing$	6.35 mm
Thread pitch	0.907 mm
Tool material	HSS E
Shank $\varnothing$ D <sub>s</sub>	7 mm
Threads per inch	28
Tapping hole $\varnothing$	5.5 mm

Overall length L	80 mm
Number of clamping slots	3
Shank square □	5.5 mm
Thread depth	19.05 mm
Standard	DIN 371
Thread type	UNF
Thread size	1/4-28 UNF
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap