

Garant
Left-hand thread through hole machine tap, uncoated, Type: 1.1/2-24

Order data

Order number	130031 1.1/2-24
GTIN	4062406038144
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 24
 Thread \varnothing : 38.1 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 32 mm
 Shank square \square : 24 mm
 Tapping hole \varnothing : 37.3 mm

Technical description

Shank \varnothing D _s	32 mm
Overall length L	200 mm
Threads per inch	24
Thread pitch	1.058 mm
Thread depth	76.2 mm
Number of cutting edges Z	4
Tool material	HSS E
Standard	DIN 376

Tapping hole Ø	37.3 mm
Shank square □	24 mm
Number of clamping slots	4
Thread Ø	38.1 mm
Thread type	UNS-LH
Thread size	1.1/2-24 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap