

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 7/8-10****Order data**

Order number	130031 7/8-10
GTIN	4062406037550
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 10

Thread Ø: 22.23 mm

Overall length L: 140 mm

Shank Ø D<sub>s</sub>: 18 mm

Shank square □: 14.5 mm

Tapping hole Ø: 19.75 mm

**Technical description**

Shank square □	14.5 mm
Thread Ø	22.23 mm
Tool material	HSS E
Overall length L	140 mm
Number of clamping slots	3
Thread pitch	2.54 mm
Standard	DIN 376

Tapping hole Ø	19.75 mm
Number of cutting edges Z	3
Threads per inch	10
Thread depth	66.69 mm
Shank Ø D <sub>s</sub>	18 mm
Thread type	UNS-LH
Thread size	7/8-10 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap