

Garant**Through hole machine tap, uncoated, Type: 13/16-12****Order data**

Order number	130030 13/16-12
GTIN	4062406035235
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread \varnothing : 20.638 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mmShank square \square : 14.5 mmTapping hole \varnothing : 18.6 mm**Technical description**

Thread depth	41.3 mm
Tool material	HSS E
Thread \varnothing	20.638 mm
Overall length L	140 mm
Shank square \square	14.5 mm
Number of cutting edges Z	3
Standard	DIN 376

Thread pitch	2.117 mm
Tapping hole Ø	18.6 mm
Shank Ø D _s	18 mm
Number of clamping slots	3
Threads per inch	12
Thread type	UN
Thread size	13/16-12 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap