

Garant
Through hole machine tap, uncoated, Type: 1.1/8-18

Order data

Order number	130030 1.1/8-18
GTIN	4062406035525
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 28.575 mm
 Overall length L: 180 mm
 Shank \varnothing D_s: 22 mm
 Shank square \square : 18 mm
 Tapping hole \varnothing : 27.35 mm

Technical description

Thread depth	57.15 mm
Threads per inch	18
Number of clamping slots	4
Thread pitch	1.411 mm
Number of cutting edges Z	4
Shank square \square	18 mm
Standard	DIN 376
Thread \varnothing	28.575 mm

Shank $\varnothing D_s$	22 mm
Tool material	HSS E
Overall length L	180 mm
Tapping hole \varnothing	27.35 mm
Thread type	UNEF
Thread size	1.1/8-18 UNEF
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap