

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 1.1/16-18****Order data**

Order number	130031 1.1/16-18
GTIN	4062406037703
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread  $\varnothing$ : 26.988 mm

Overall length L: 160 mm

Shank  $\varnothing$  D<sub>s</sub>: 20 mmShank square  $\square$ : 16 mmTapping hole  $\varnothing$ : 25.8 mm**Technical description**

Number of clamping slots	4
Shank square $\square$	16 mm
Thread $\varnothing$	26.988 mm
Overall length L	160 mm
Threads per inch	18
Tapping hole $\varnothing$	25.8 mm
Number of cutting edges Z	4

Shank $\varnothing D_s$	20 mm
Tool material	HSS E
Thread pitch	1.411 mm
Thread depth	54 mm
Standard	DIN 376
Thread type	UNEF-LH
Thread size	1.1/16-18 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap