

Garant
Through hole machine tap, uncoated, Type: 1.7/16-8

Order data

Order number	130030 1.7/16-8
GTIN	4062406035891
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 36.512 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 33.5 mm

Technical description

Number of cutting edges Z	4
Threads per inch	8
Thread pitch	3.175 mm
Tapping hole Ø	33.5 mm
Thread Ø	36.512 mm
Overall length L	200 mm
Number of clamping slots	4

Shank $\varnothing D_s$	28 mm
Tool material	HSS E
Shank square \square	22 mm
Thread depth	73 mm
Standard	DIN 376
Thread type	UN
Thread size	1.7/16-8 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap