

Garant**Left-hand thread through hole machine tap, uncoated, Type: 1-14****Order data**

Order number	130031 1-14
GTIN	4062406037659
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread \varnothing : 25.4 mm

Overall length L: 160 mm

Shank \varnothing D_s : 20 mmShank square \square : 16 mmTapping hole \varnothing : 23.75 mm**Technical description**

Thread depth	76.2 mm
Standard	DIN 376
Overall length L	160 mm
Number of clamping slots	4
Shank \varnothing D_s	20 mm
Thread \varnothing	25.4 mm
Number of cutting edges Z	4

Shank square □	16 mm
Tapping hole Ø	23.75 mm
Threads per inch	14
Tool material	HSS E
Thread pitch	1.814 mm
Thread type	UNS-LH
Thread size	1-14 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap