

Garant**Left-hand thread through hole machine tap, uncoated, Type: 5/16-48****Order data**

Order number	130031 5/16-48
GTIN	4062406036850
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 3 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 48

Thread \varnothing : 7.94 mm

Overall length L: 90 mm

Shank $\varnothing D_s$: 8 mmShank square \square : 6.2 mmTapping hole \varnothing : 7.5 mm**Technical description**

Thread pitch	0.529 mm
Overall length L	90 mm
Thread \varnothing	7.94 mm
Thread depth	23.79 mm
Shank square \square	6.2 mm
Shank $\varnothing D_s$	8 mm
Threads per inch	48

Number of clamping slots	3
Number of cutting edges Z	3
Tapping hole Ø	7.5 mm
Tool material	HSS E
Standard	DIN 371
Thread type	UNS-LH
Thread size	5/16-48 UNS LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap