

Garant
Left-hand thread through hole machine tap, uncoated, Type: 1.3/8-6

Order data

Order number	130031 1.3/8-6
GTIN	4062406038083
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 6

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D_s: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 30.6 mm

Technical description

Standard	DIN 376
Number of clamping slots	4
Tool material	HSS E
Thread Ø	34.925 mm
Tapping hole Ø	30.6 mm
Overall length L	200 mm
Shank square □	22 mm
Thread depth	69.85 mm

Thread pitch	4.233 mm
Threads per inch	6
Number of cutting edges Z	4
Shank $\varnothing D_s$	28 mm
Thread type	UNC-LH
Thread size	1.3/8-6 UNC LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap