

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 3/4-20****Order data**

Order number	130031 3/4-20
GTIN	4062406037390
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: UNEF-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 20  
Thread  $\varnothing$ : 19.05 mm  
Overall length L: 125 mm  
Shank  $\varnothing D_s$ : 14 mm  
Shank square  $\square$ : 11 mm  
Tapping hole  $\varnothing$ : 18 mm

**Technical description**

Thread depth	57.15 mm
Tapping hole $\varnothing$	18 mm
Thread pitch	1.27 mm
Shank $\varnothing D_s$	14 mm
Threads per inch	20
Standard	DIN 376
Number of cutting edges Z	3

Number of clamping slots	3
Shank square □	11 mm
Thread Ø	19.05 mm
Tool material	HSS E
Overall length L	125 mm
Thread type	UNEF-LH
Thread size	3/4-20 UNEF LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap