

**Garant**
**Through hole machine tap, uncoated, Type: 1.3/8-8**

**Order data**

Order number	130030 1.3/8-8
GTIN	4062406035839
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread Ø: 34.925 mm

Overall length L: 200 mm

Shank Ø D<sub>s</sub>: 28 mm

Shank square □: 22 mm

Tapping hole Ø: 31.9 mm

**Technical description**

Overall length L	200 mm
Tapping hole Ø	31.9 mm
Shank square □	22 mm
Thread pitch	3.175 mm
Number of cutting edges Z	4
Standard	DIN 376
Threads per inch	8
Shank Ø D <sub>s</sub>	28 mm

Tool material	HSS E
Thread Ø	34.925 mm
Number of clamping slots	4
Thread depth	69.85 mm
Thread type	UN
Thread size	1.3/8-8 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap