

Garant**Through hole machine tap, uncoated, Type: 3/4-27****Order data**

Order number	130030 3/4-27
GTIN	4062406035136
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 2 pcs.
Special / custom-made product - return not possible
Thread type: UNS
Tool material: HSS E
Standard: DIN 376
Threads per inch: 27
Thread Ø: 19.05 mm
Overall length L: 125 mm
Shank Ø D_s: 14 mm
Shank square □: 11 mm
Tapping hole Ø: 18.2 mm

Technical description

Thread depth	57.15 mm
Shank Ø D _s	14 mm
Thread pitch	0.94 mm
Thread Ø	19.05 mm
Threads per inch	27
Tool material	HSS E
Overall length L	125 mm

Tapping hole Ø	18.2 mm
Standard	DIN 376
Number of clamping slots	3
Shank square □	11 mm
Number of cutting edges Z	3
Thread type	UNS
Thread size	3/4-27 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap