

Garant**Left-hand thread through hole machine tap, uncoated, Type: 1.3/16-20****Order data**

Order number	130031 1.3/16-20
GTIN	4062406037833
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UN-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 20
Thread \varnothing : 30.162 mm
Overall length L: 180 mm
Shank \varnothing D_s: 22 mm
Shank square \square : 18 mm
Tapping hole \varnothing : 28.97 mm

Technical description

Thread pitch	1.27 mm
Number of cutting edges Z	4
Standard	DIN 376
Shank square \square	18 mm
Thread \varnothing	30.162 mm
Threads per inch	20
Tapping hole \varnothing	28.97 mm

Overall length L	180 mm
Number of clamping slots	4
Thread depth	60.32 mm
Shank $\varnothing D_s$	22 mm
Tool material	HSS E
Thread type	UN-LH
Thread size	1.3/16-20 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap