

**Garant****Left-hand thread through hole machine tap, uncoated, Type: 1.7/16-8****Order data**

Order number	130031 1.7/16-8
GTIN	4062406038137
Item class	10N

**Description****Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread  $\varnothing$ : 36.512 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 28 mmShank square  $\square$ : 22 mmTapping hole  $\varnothing$ : 33.5 mm**Technical description**

Overall length L	200 mm
Threads per inch	8
Shank square $\square$	22 mm
Tapping hole $\varnothing$	33.5 mm
Tool material	HSS E
Standard	DIN 376
Thread pitch	3.175 mm

Number of cutting edges Z	4
Thread depth	73 mm
Thread Ø	36.512 mm
Shank Ø D <sub>s</sub>	28 mm
Number of clamping slots	4
Thread type	UN-LH
Thread size	1.7/16-8 UN LH
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap