

Garant
Left-hand thread through hole machine tap, uncoated, Type: 1.1/8-16

Order data

Order number	130031 1.1/8-16
GTIN	4062406037772
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 16

Thread Ø: 28.575 mm

Overall length L: 180 mm

Shank Ø D_s: 22 mm

Shank square □: 18 mm

Tapping hole Ø: 27.1 mm

Technical description

Thread pitch	1.588 mm
Number of clamping slots	4
Tool material	HSS E
Tapping hole Ø	27.1 mm
Standard	DIN 376
Overall length L	180 mm
Thread Ø	28.575 mm
Thread depth	57.15 mm

Number of cutting edges Z	4
Shank square □	18 mm
Shank Ø D _s	22 mm
Threads per inch	16
Thread type	UN-LH
Thread size	1.1/8-16 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap