

Garant**Through hole machine tap, uncoated, Type: 2-8****Order data**

Order number	130030 2-8
GTIN	4062406036461
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread \varnothing : 50.8 mm

Overall length L: 250 mm

Shank \varnothing D_s: 40 mmShank square \square : 32 mmTapping hole \varnothing : 47.8 mm**Technical description**

Tool material	HSS E
Tapping hole \varnothing	47.8 mm
Thread depth	101.6 mm
Thread pitch	3.175 mm
Standard	DIN 376
Overall length L	250 mm
Number of clamping slots	4
Number of cutting edges Z	4

Thread Ø	50.8 mm
Threads per inch	8
Shank Ø D _s	40 mm
Shank square □	32 mm
Thread type	UN
Thread size	2-8 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap