

Garant
Through hole machine tap, uncoated, Type: 1.3/4-12

Order data

Order number	130030 1.3/4-12
GTIN	4062406036218
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread Ø: 44.45 mm

Overall length L: 220 mm

Shank Ø D_s: 36 mm

Shank square □: 29 mm

Tapping hole Ø: 42.4 mm

Technical description

Thread Ø	44.45 mm
Overall length L	220 mm
Tool material	HSS E
Tapping hole Ø	42.4 mm
Shank square □	29 mm
Threads per inch	12
Thread pitch	2.117 mm
Shank Ø D _s	36 mm

Number of cutting edges Z	4
Number of clamping slots	4
Thread depth	88.9 mm
Standard	DIN 376
Thread type	UN
Thread size	1.3/4-12 UN
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap