

Garant**Through hole machine tap, uncoated, Type: 3/8-18****Order data**

Order number	130030 3/8-18
GTIN	4062406034757
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNS
Tool material: HSS E
Standard: DIN 371
Threads per inch: 18
Thread \varnothing : 9.525 mm
Overall length L: 100 mm
Shank \varnothing D_s: 10 mm
Shank square \square : 8 mm
Tapping hole \varnothing : 8.2 mm

Technical description

Thread pitch	1.411 mm
Threads per inch	18
Shank square \square	8 mm
Tapping hole \varnothing	8.2 mm
Tool material	HSS E
Overall length L	100 mm
Shank \varnothing D _s	10 mm

Thread depth	28.59 mm
Number of clamping slots	3
Number of cutting edges Z	3
Thread Ø	9.525 mm
Standard	DIN 371
Thread type	UNS
Thread size	3/8-18 UNS
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap