

Garant**Through hole machine tap, uncoated, Type: 1.5/16-18****Order data**

Order number	130030 1.5/16-18
GTIN	4062406035730
Item class	10N

Description**Note:**

Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNEF
Tool material: HSS E
Standard: DIN 376
Threads per inch: 18
Thread \varnothing : 33.338 mm
Overall length L: 200 mm
Shank \varnothing D_s: 28 mm
Shank square \square : 22 mm
Tapping hole \varnothing : 32.1 mm

Technical description

Number of cutting edges Z	4
Thread pitch	1.411 mm
Standard	DIN 376
Tapping hole \varnothing	32.1 mm
Shank square \square	22 mm
Number of clamping slots	4
Thread depth	66.69 mm

Tool material	HSS E
Threads per inch	18
Thread Ø	33.338 mm
Overall length L	200 mm
Shank Ø D _s	28 mm
Thread type	UNEF
Thread size	1.5/16-18 UNEF
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap